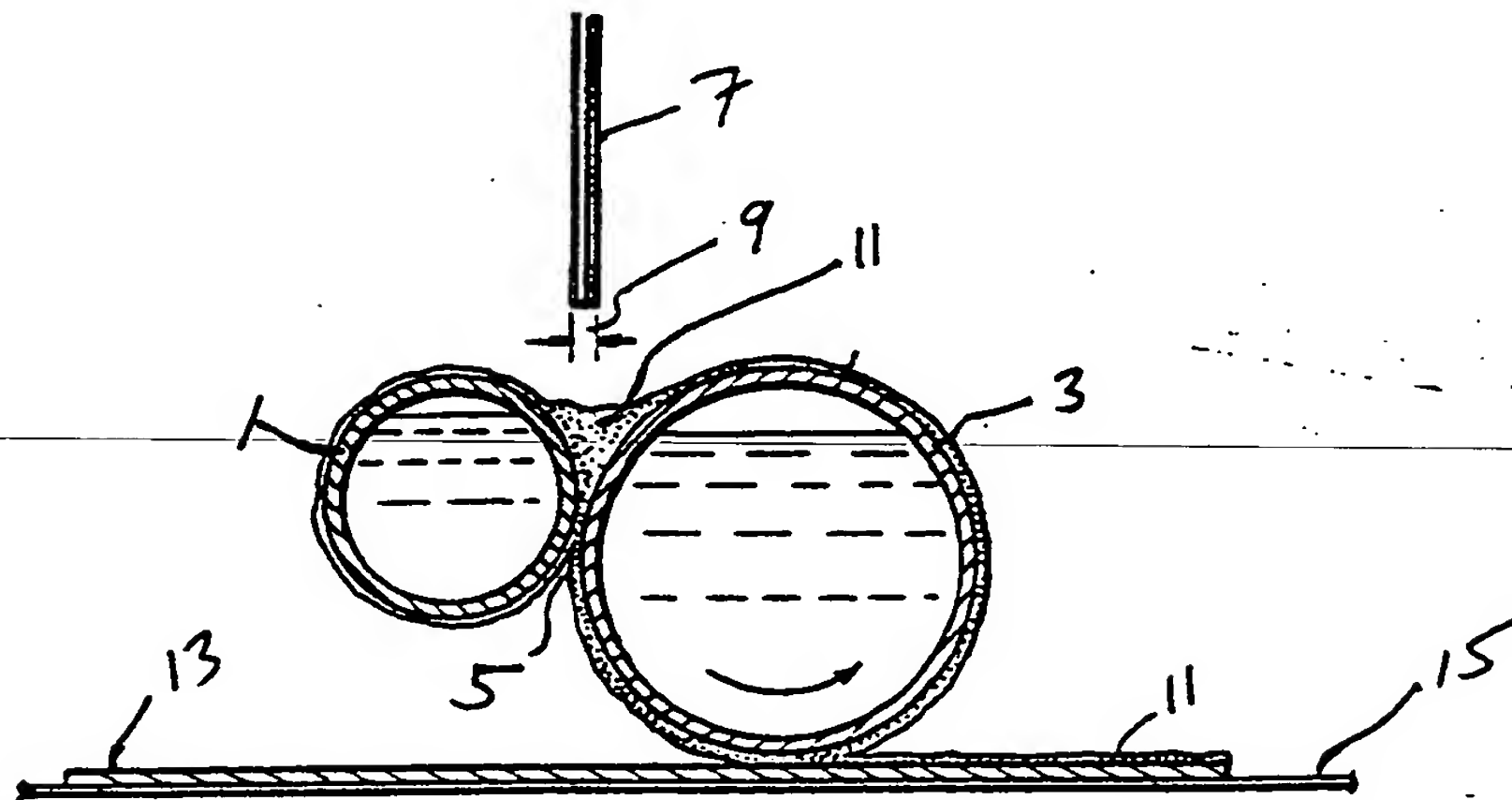
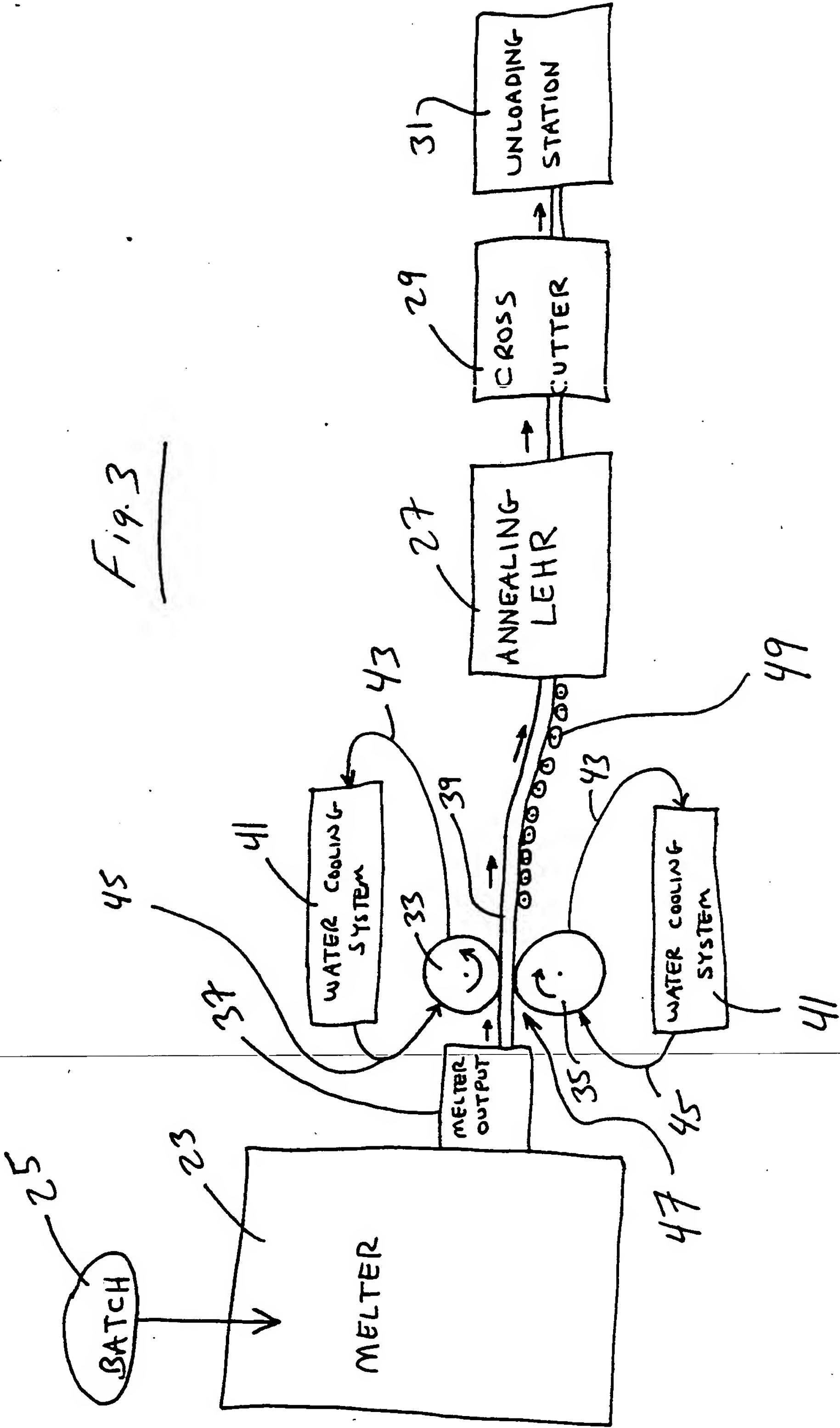


Fig. 2 (Prior Art)





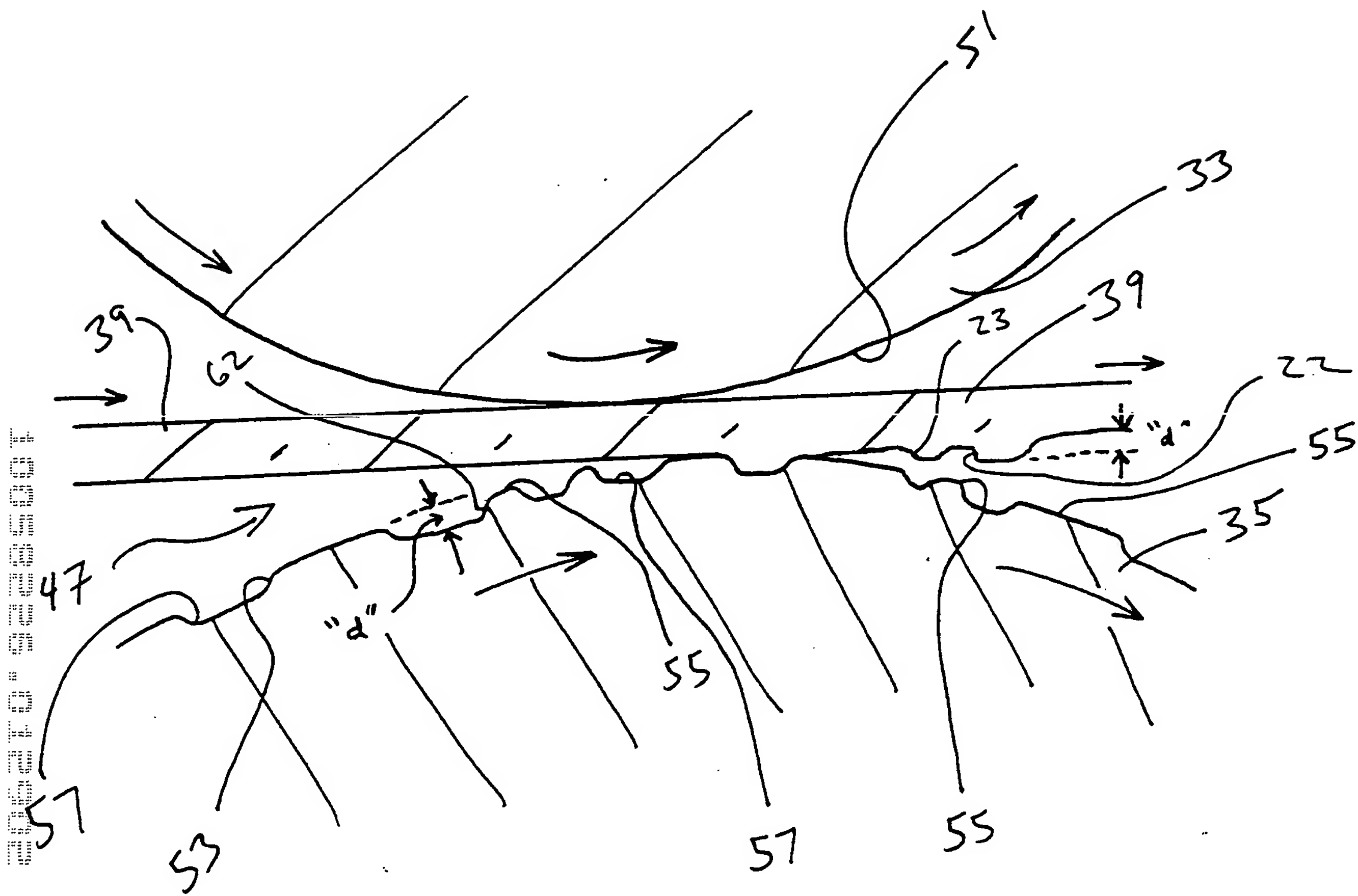


Fig. 4

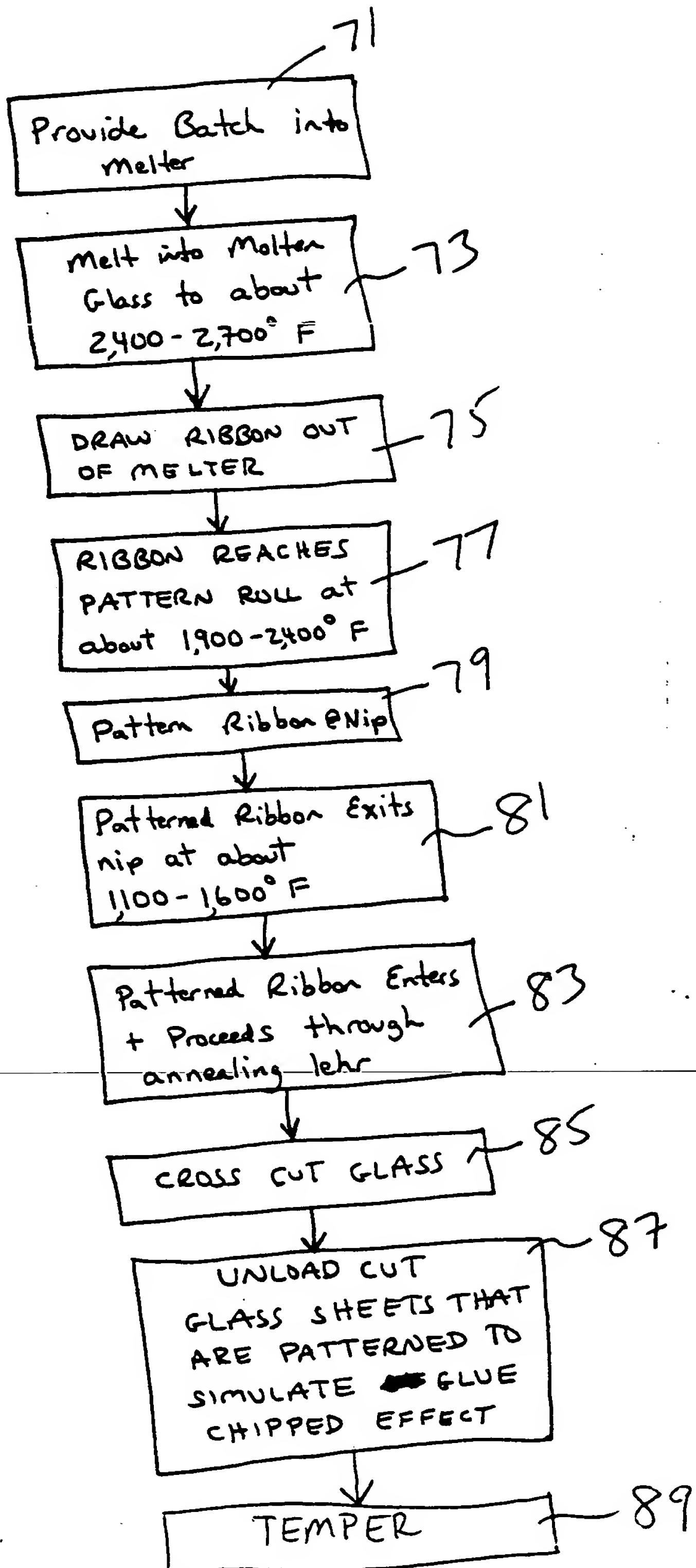


Fig. 5

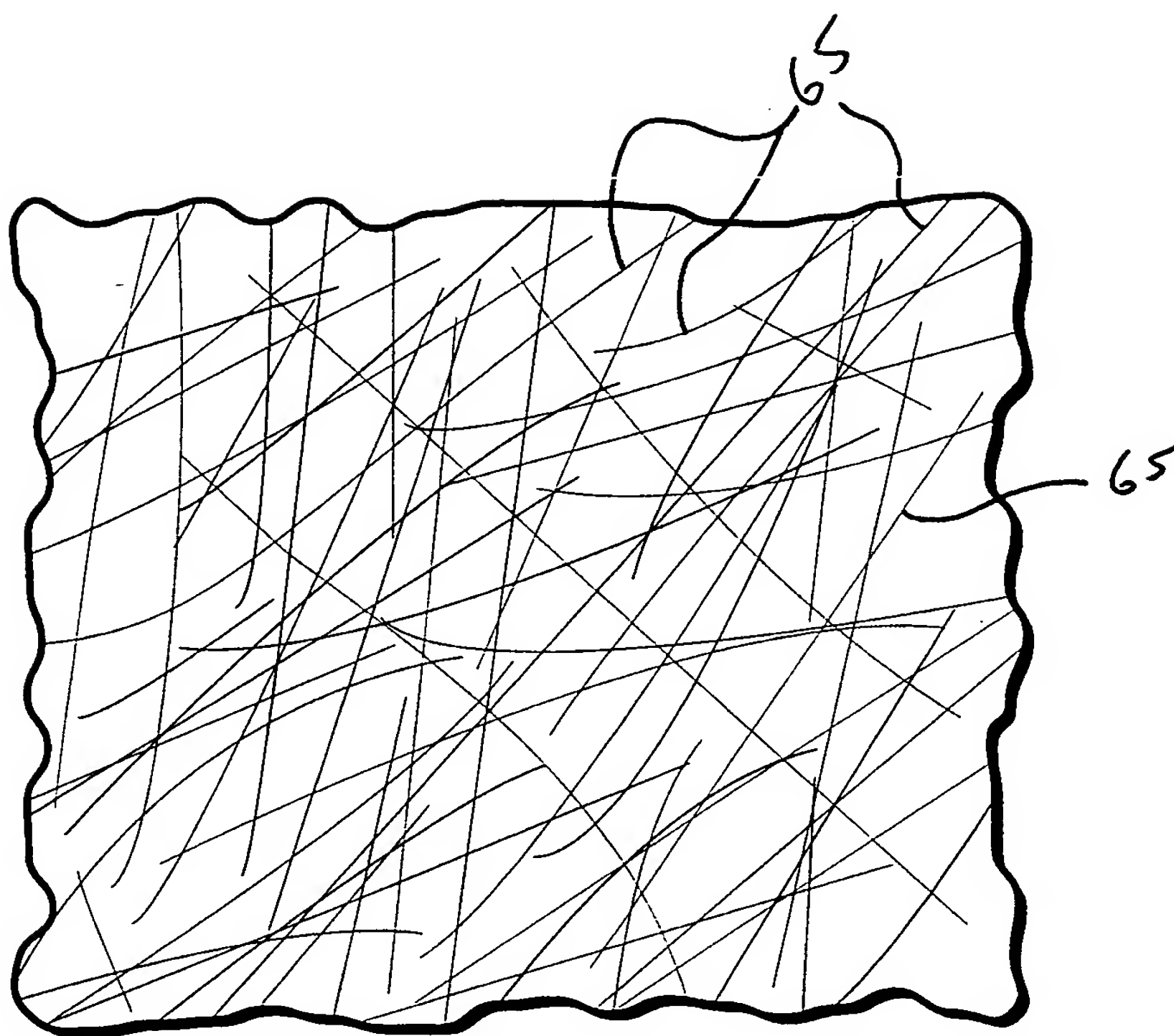


Fig. 6

Provide Batch into
melter

Melt into Molten Glass
to about 2,400-2,700° F

DRAW RIBBON OUT OF
MELTER

Ribbon reaches pattern roll
at about 1,900-2,400° F

Pattern Ribbon at nip using
roll(s) to impose antique
pattern to glass

Patterned ribbon exits nip at
about 1,100-1,600° F

Patterned ribbon enters and
proceeds through annealing lehr

Cross cut glass

Unload cut glass sheets that are
patterned to simulate antique glass

TEMPER

Fig. 7